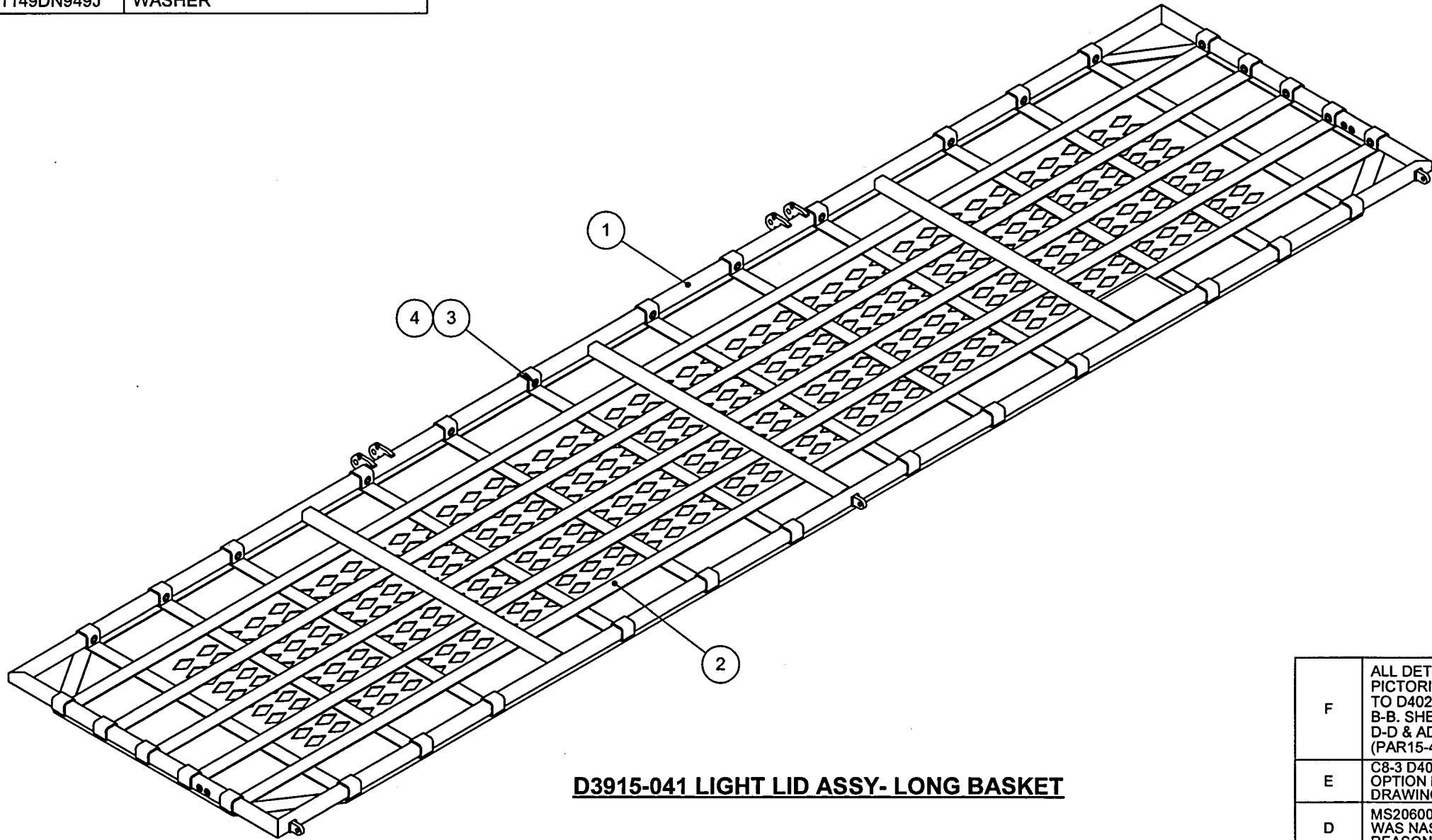


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3915-041	LIGHT LID ASSY-LONG BASKET
1	1	D3915-101	BASKET LID WELDMENT ASSY
2	1	D4029-041	WEBBING (LONG BASKET)
3	34	MS20600AD4W4	RIVET, BLIND, PAN-HEAD
4	34	NAS1149DN949J	WASHER



D3915-041 LIGHT LID ASSY- LONG BASKET

NOTES:

- 1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: SCRIBE DART P/N AND B/N USING 0.13 (MINIMUM) HIGH LETTERING PER QSI 044 6.4  
7) WEIGHT: 7.25 lbs (APPROX)

F	ALL DETAIL/SECTION VIEW LETTERS UPDATED. PICTORIAL UPDATES TO SHEETS 1 & 2 FOR UPDATES TO D4029-041. SHEET 1 UPDATED NOTE 6 ADDED VIEW B-B. SHEET 2: D2728-1 DELETED. SHEET 3: ADDED VIEW D-D & ADDED NOTES 9 & 10. WEIGHT UPDATE. (PAR15-418)	AJS	16.11.21
E	C8-3 D4035-047 WAS D4035-045 (REASON PROPARM OPTION REMOVED). SHT 3 DETAIL C DELETED FOR DRAWING CLARITY.	AJS	13.07.18
D	MS20600AD4W4 WAS MS20600AD4W3; NAS1149DN949J WAS NAS1149DN416J (ZN D6-1, C6-1, B1-2). REASON: PAR13-259.	MB	13.06.19
C	REORGANIZED BILL OF MATERIALS: SEPARATED -101 FROM -041 (D6-1, D6-3); REORGANIZED VIEWS ON SHT 3 ACCORDINGLY; REMOVED D4086-220, UPDATED VIEW E ACCORDINGLY (A6-2). REASON: NOW INSTALLED BY OPERATORS PER D350-607-2 REV. C AND D350-607-3 REV. A.	MB	10.08.05
B	MS20600AD4W3 WAS MS20600AD4W5: BOM & (B1-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. F
MFG. APPR.	DD	D3915	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS-#	LIGHT LID ASSY-LONG BASKET	NTS
DATE	16.11.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2017-06-07  
ECN 17-580

APPROVED

8

7

6

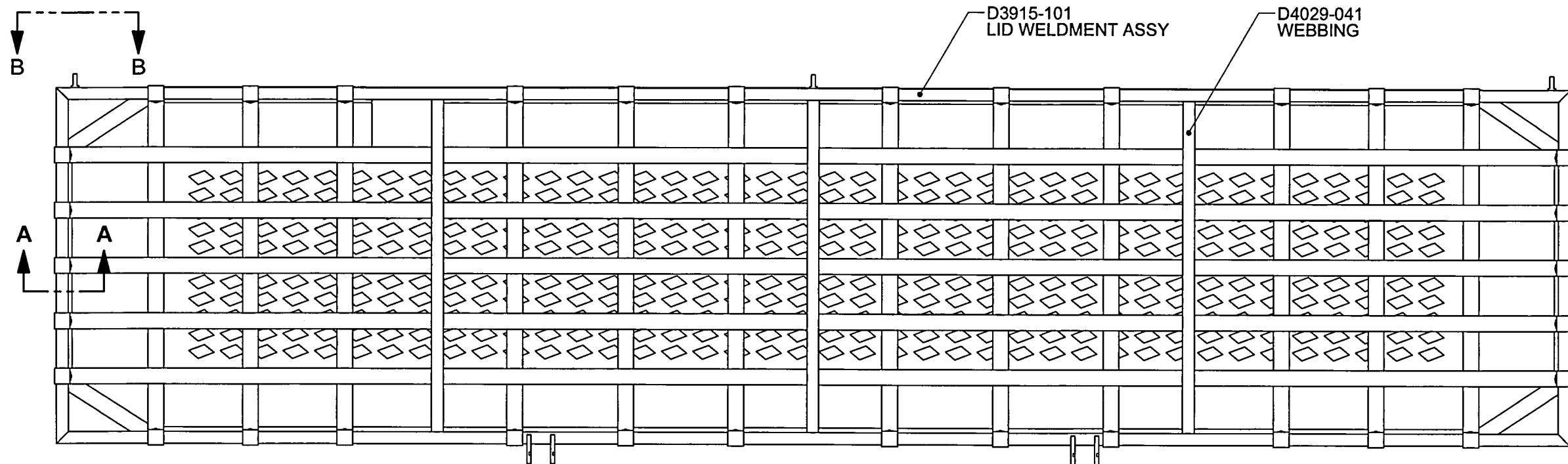
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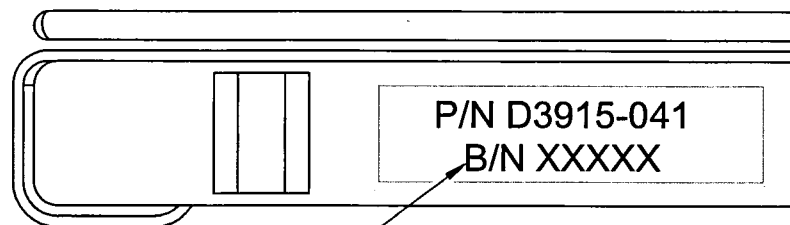
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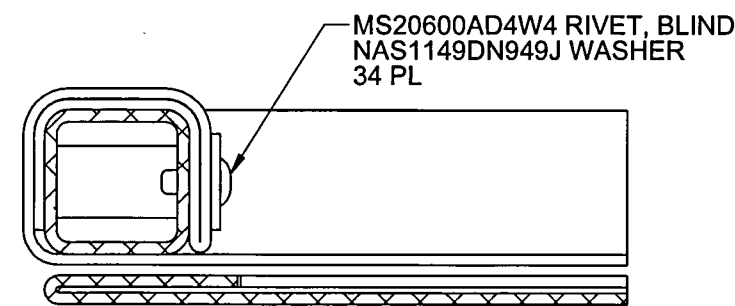
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**D3915-041 LIGHT LID ASSY- LONG BASKET**



**VIEW B-B**  
SCALE: 8X



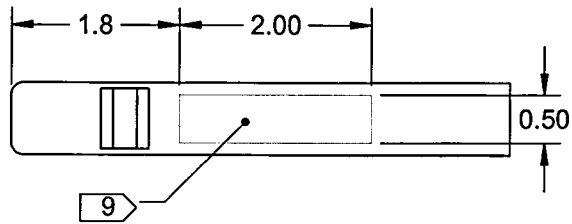
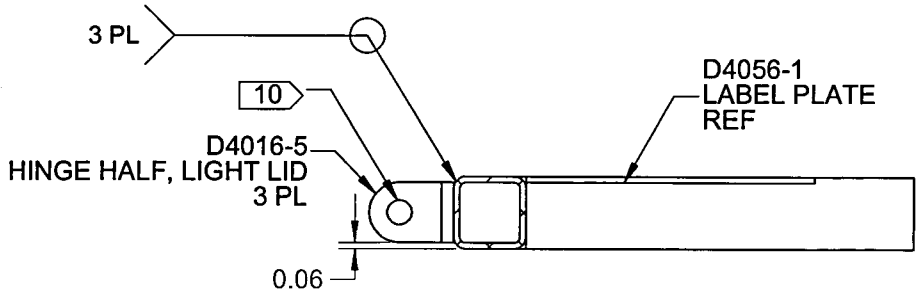
**SECTION A-A**  
SCALE: 8X

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2017-06-07

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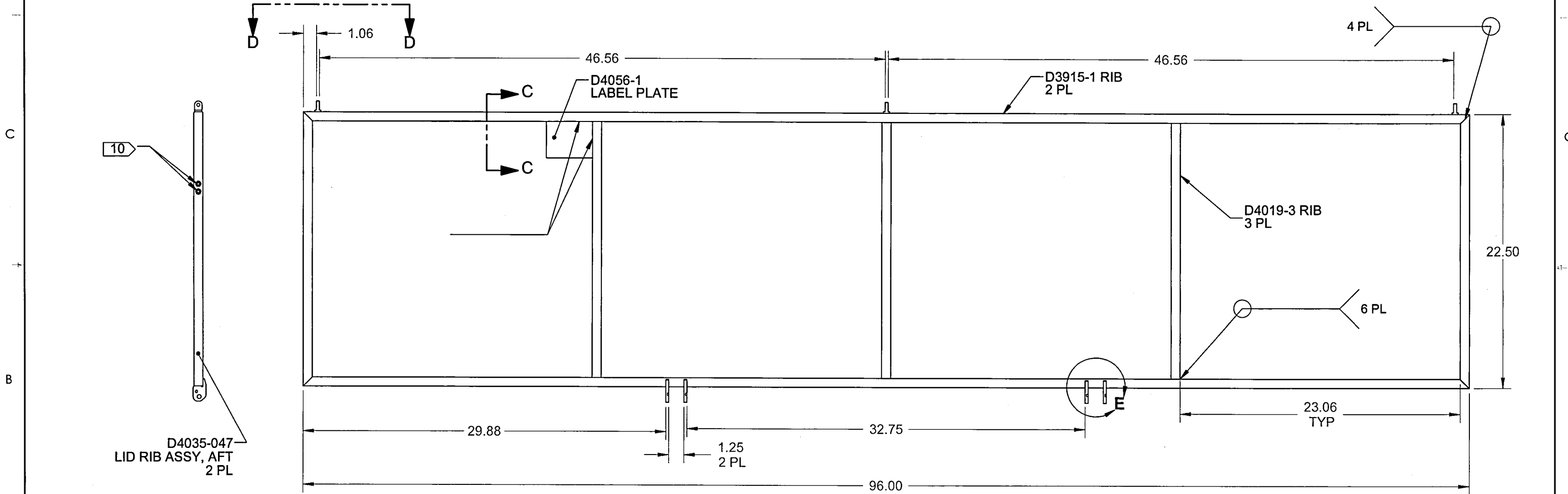
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. F
MFG. APPR.	DD	<b>D3915</b>	SHEET 2 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>LIGHT LID ASSY-LONG BASKET</b>	NTS
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ITEM	QTY -101	P/N	DESCRIPTION
	X	D3915-101	BASKET LID WELDMENT ASSY
1	2	D3915-1	RIB
2	4	D2957	MOUNTING PLATE
3	3	D4016-5	HINGE HALF, LIGHT LID
4	3	D4019-3	RIB
5	2	D4035-047	BASKET LID RIB ASSY, AFT (LIGHT)
6	1	D4056-1	LABEL PLATE, 350 LIGHT BASKET

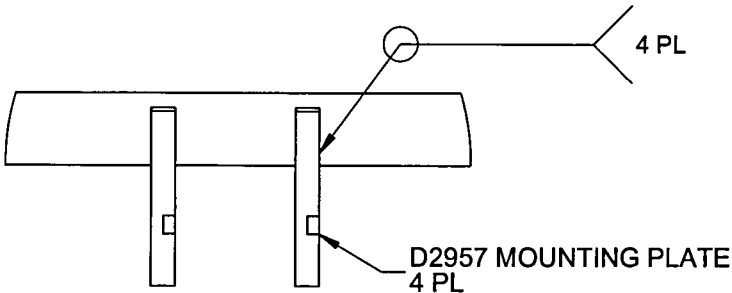


**SECTION C-C**  
SCALE: 4X  
ROTATED 90

**SECTION D-D**   
SCALE: 4X



**D3915-101 BASKET LID WELDMENT ASSY**



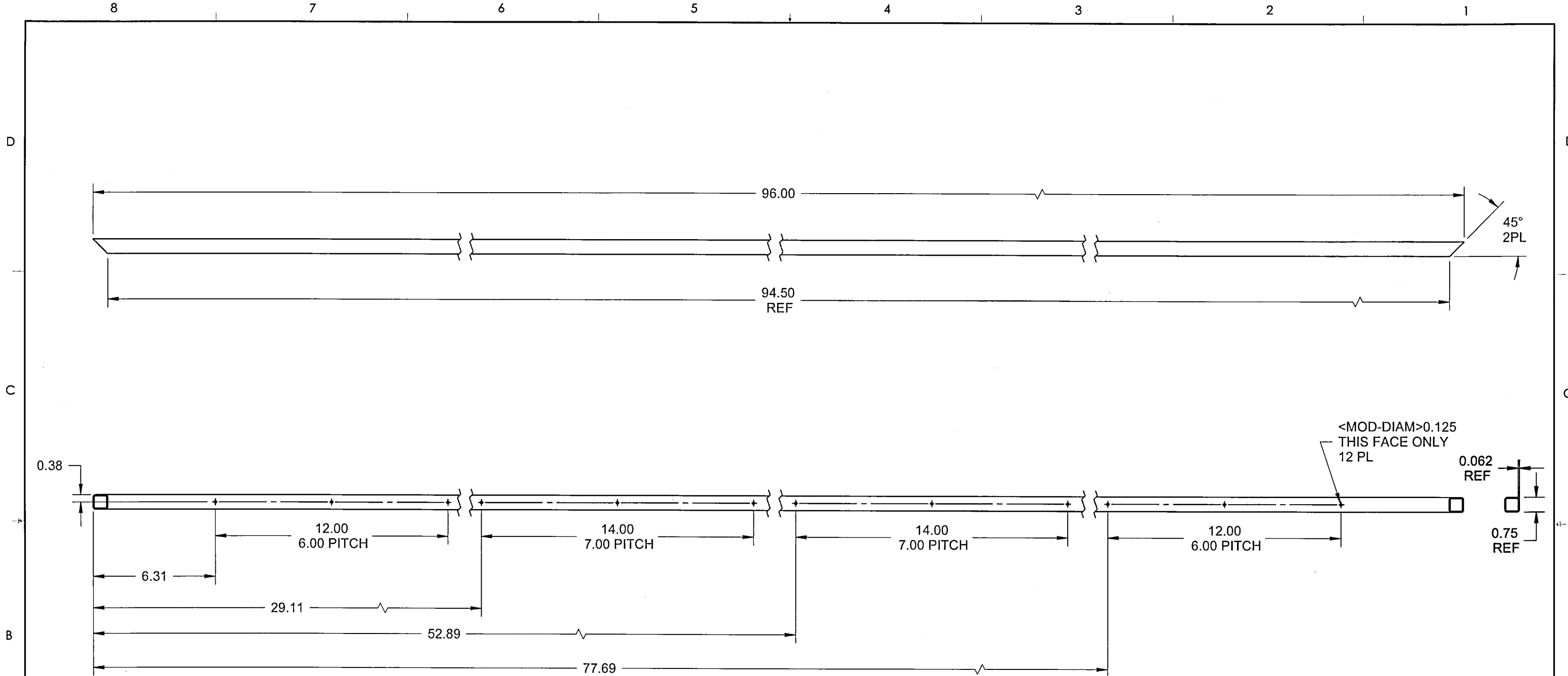
**DETAIL E**  
SCALE: 4X

- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 4.89 lbs
  - 8) WELD PER DART QSI 004
  - 9) MASK THIS AREA PRIOR TO POWDER COAT
  - 10) MASK HOLES PRIOR TO POWDER COAT

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2017 -06- 07

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DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	DRAWING NO.	REV. F
MFG. APPR.	DD	<b>D3915</b>	SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS-	<b>LIGHT LID ASSY-LONG BASKET</b>	NTS
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**D3915-1 RIB**

- NOTES:**  
1) MATERIAL: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) SQUARE TUBING  
PER AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4115 / 4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF DART SPEC. M6061T6TS0.750W.062  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 1.49 lbs

**RELEASED**  
2017-06-07  
**APPROVED**

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	DRAWING NO.	REV. F
MFG. APPR.	DD	<b>D3915</b>	SHEET 4 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>LIGHT LID ASSY-LONG BASKET</b>	<b>Nts</b>
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